



Approved Body No 0836  
**British Board of Agrément**  
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## UK Certificate of Conformity of the Factory Production Control

### UK 0836–CPR–22/F6353

In compliance with the Construction Products Regulation and The Construction Products (Amendment etc.) (EU Exit) Regulations 2020, this Certificate applies to the construction product:

### Execution of steel structures and aluminium structures — Part 1: Requirements for conformity assessment of structural components

Structural steel Buildings and Cladding

Applicable Standard	Type / model class of the construction product	Declaration method
BS EN 1090-1:2009 +A1:2011	Structural steel kits and components up to and including Execution Class 4 according to BS EN 1090-2 :2018 & BS EN 1090-4:2018	2, 3a and 3b according to table A.1: BS EN 1090-1:2009 +A1:2011

**Produced by:**

**Blocotelha – Steel Constructions S.A.**  
Estrada IC2, Km108  
2480-062 Calvaria de Cima  
Portugal

**and produced in the manufacturing plants:**

**Blocotelha, Units 1 & 2**  
Estrada IC2, Km108  
2480-062 Calvaria de Cima  
Portugal

**Blocotelha, Unit 3 ( BS EN1090-4)**  
Estrada da Batalha  
2495-405 Fátima  
Portugal

This Certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the Standard:

### BS EN 1090-1 : 2009 + A1 : 2011

under system 2+ for the performances set out in this certificate are applied and that the factory production control fulfils all the prescribed requirements for these performances.

This Certificate was first issued on 20 October 2022 and remains valid for as long as the test methods and/or factory production control requirements included in the applicable standard, used to assess the performance of the declared characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production certification body.

Signed on behalf of the British Board of Agrément:

Hardy Giesler  
Chief Executive Officer

Date of issue: 20 October 2022



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**Annex to:**  
**UK Certificate of Conformity of the Factory Production Control**  
**UK 0836–CPR–22/F6353**

<b>Address:</b>	Estrada IC2, Km108, 2480-062 Calvaria de Cima, Portugal
<b>Applicable standard:</b>	BS EN 1090-2:2018 & BS EN1090-4:2018
<b>Design process:</b>	In-house structural design
<b>Execution class:</b>	EXC4 according to BS EN 1090-2:2018 & BS EN1090-4:2018
<b>Declaration methods:</b>	2, 3a and 3b according to table A.1: BS EN 1090-1:2009 +A1:2011
<b>Parent metals:</b>	S235, S275, S355, S460, Stainless Steel
<b>Welding process:</b>	783(SW); 121(SAW); 135(MAG); 111(SMAW); 138 (MAG with metal cored electrode); 136 (Flux cored ARC weld)
<b>Responsible welding coordinator:</b>	Sofia Filipe

Signed on behalf of the British Board of Agrément:

Date of issue: 20 October 2022

Hardy Giesler  
Chief Executive Officer